

ACM PRODUCT CATALOG

"For All Your Metal Needs"



AMERICAN CONSTRUCTION METALS

Roofing Accessories
Houston, TX





THE ACM STORIES

ACM Beloit

American Construction Metals (ACM) opened its doors in 2002 and has been serving the U.S. building industry ever since. ACM produces a wide array of metal building materials including metal roofing, trim coil, edge metal, gutter systems, and a variety of other metal accessories. From the beginning, ACM has prided itself on its commitment to delivering the best possible product, on time and within budget. ACM's fleet of trucks guarantees consistent and on-time delivery from the production line to the job site. Always keeping the builder in mind, ACM has simplified the ordering process, and special packaging eliminates damage concerns and protects each piece during transit. ACM's commitment to quality is reinforced by a countless number of outstanding installations and the builders who use their products everyday.

ACM Houston

Since 1946, ACM Houston (formerly Stone Metal Products) has focused on producing the highest quality building products and providing excellent customer service. Located in Houston, Texas, the company serves a growing number of distributors throughout Texas, Oklahoma, Louisiana, Arkansas, and New Mexico. Roofing and ventilation products, along with special order custom fabrications, are delivered weekly to distributors through ACM Houston's route truck delivery system. The company's metal roofing systems can be found on homes, churches, light commercial, and agricultural buildings across the Southwest.

ACM Lodi

ACM Lodi (formerly Roof Top Metal Products) was opened in 1991, covering the Northern California market. In 2008, they opened a facility in Riverside to service the Southern California market. ACM Lodi is a family owned and operated company whose employees have been with the facility since the day it opened. The company achieved the highest quality metal roofing products and rainware materials through the loyalty of the employees. The excellent workmanship and care of the employees will continue onward as they have come aboard to form the new ACM Lodi.

ACM Tampa

ACM Tampa got its start in 1968, under various "Ashley" titles throughout the years until 2008, when they joined the ACM team. Located in the "Sunshine State" (Florida) and servicing the Southeast with top quality building products and storm protection, the company's products can be found on both residential and commercial buildings throughout the Southeast. ACM Tampa has its own fleet of trucks and dedicated drivers, ensuring on-time delivery for its distributions. As our product line offering continues to grow, ACM Tampa stays focused on Customer Satisfaction as their primary goal, and "Safety" as their top priority.

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STONE COAT

**Some products might have longer lead times. Please check with your ACM Customer Service Representative.*

Contact Information:

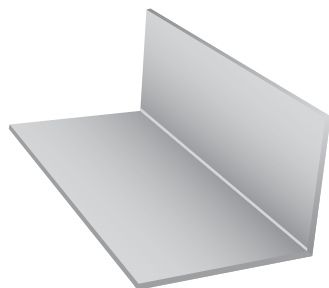
ACM Beloit
1600 Park Avenue
Beloit, WI 53511
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ACM Houston
11615 Brittmoore Park Drive
Houston, TX 77041
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713-466-5404 *fax*

ACM Lodi
1307 E. Pine Street
Lodi, CA 95241
209-334-1489 *phone*
209-334-4589 *fax*

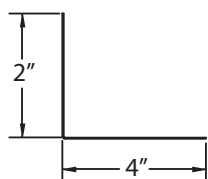
ACM Tampa
5140 West Clifton Street
Tampa, FL 33634
813-884-0444 *phone*
813-881-1738 *fax*
608-364-5092 *e-fax*

Base Flashing

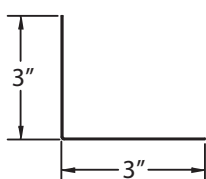
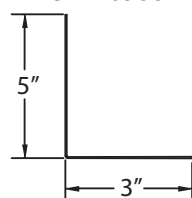
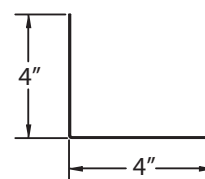


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GBF30933	Galv Base Flsh 3 X 3 90deg 30ga	Mill	30 ga	10'	25	1500
GBF30935	Galv Base Flsh 3 X 5 90deg 30ga	Mill	30 ga	10'	25	1500
GBF30944	Galv Base Flsh 4 X 4 90deg 30ga	Mill	30 ga	10'	25	1500
GBF30945	Galv Base Flsh 4 X 5 90deg 30ga	Mill	30 ga	10'	25	1500
GBF30955	Galv Base Flsh 5 X 5 90deg 30ga	Mill	30 ga	10'	25	1500
GBF30957	Galv Base Flsh 5 X 7 90deg 30ga	Mill	30 ga	10'	25	1500
GBF30966	Galv Base Flsh 6 X 6 90deg 30ga	Mill	30 ga	10'	25	1500
GBF309612	Galv Base Flsh 6 X 12 90deg 30ga	Mill	30 ga	10'	25	1500
GBF30977	Galv Base Flsh 7 X 7 90deg 30ga	Mill	30 ga	10'	25	1500
GBF28933	Galv Base Flsh 3 X 3 90deg 28ga	Mill	28 ga	10'	25	1500
GBF28935	Galv Base Flsh 3 X 5 90deg 28ga	Mill	28 ga	10'	25	1500
GBF28944	Galv Base Flsh 4 X 4 90deg 28ga	Mill	28 ga	10'	25	1500
GBF28955	Galv Base Flsh 5 X 5 90deg 28ga	Mill	28 ga	10'	25	1500
GBF28966	Galv Base Flsh 6 X 6 90deg 28ga	Mill	28 ga	10'	25	1500
GBF26935	Galv Base Flsh 3 X 5 90deg 26ga	Mill	26 ga	10'	25	1500
GBF26944	Galv Base Flsh 4 X 4 90deg 26ga	Mill	26 ga	10'	25	1500
GBF26955	Galv Base Flsh 5 X 5 90deg 26ga	Mill	26 ga	10'	25	1500
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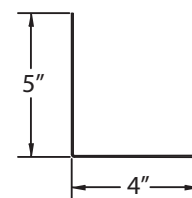
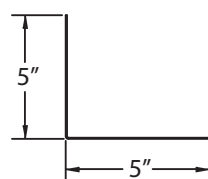
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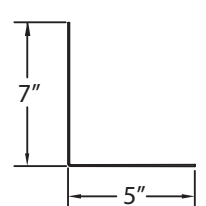
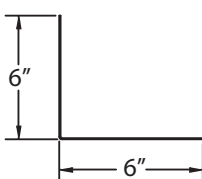
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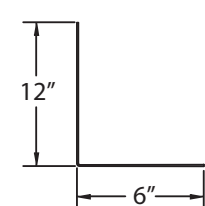
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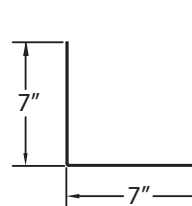
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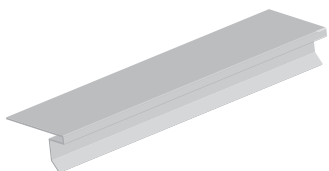
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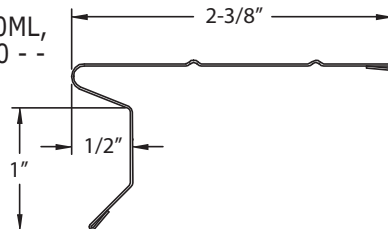
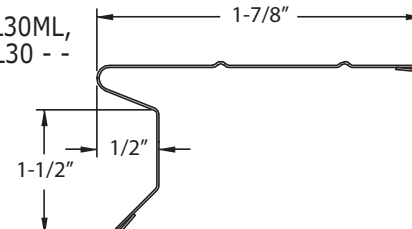
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Drip Edge



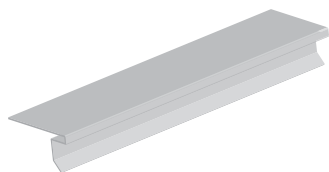
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GDEDS30ML	DL RF Edge Short	Mill	30 ga	10'	25	1500
GDEDS30 - -	Galv Eave DL Short	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	1500
GDEDS30 - -	Galv Eave DL Short Stucco	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	1500
GDEDS28ML	Galv Eave DL Short 28ga	Mill	28 ga	10'	25	1500
GDEDS26ML	Galv Eave DL Short 26ga	Mill	26 ga	10'	25	1500
GDEDL30ML	Galv Eave DL Long Premium	Mill	30 ga	10'	25	1500
GDEDL30 - -	Galv Eave DL Long	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	1500
GDEDL30 - -	Galv Eave DL Long Stucco	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	1500

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GDEDS30 - -GDEDL30ML,
GDEDL30 - -

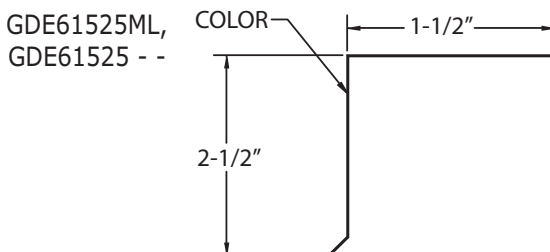
Roofing Accessories Colors:

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ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

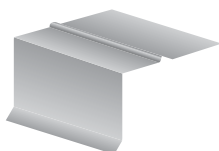
Drip Edge *cont.*



Part #	Description	Colors	Gauge/Thickness	Piece Length	Pieces/Bundle	Pieces/Pallet
GDED306ML	Galv Eave DL 6"	Mill	30 ga	10'	25	1500
GDED306 - -	Galv Eave DL 6"	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	1500
GDED266ML	Galv Eave DL 6"	Mill	26 ga	10'	25	1500
GDE61525ML	Desc Glv Drip Edge 1.5 X 2.5 26	Mill	26 ga	10'	25	1500
GDE61525 - -	Desc Glv Drip Edge 1.5 X 2.5 26	PW/LS/AG/CN/HB/RU/CG/BK/EG	26 ga	10'	25	1500

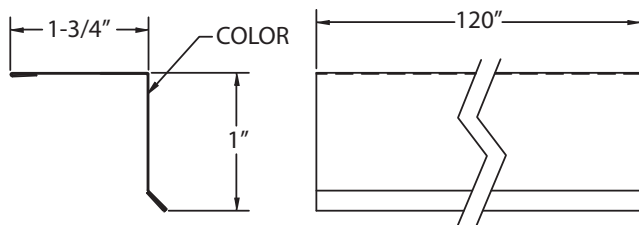


Eave

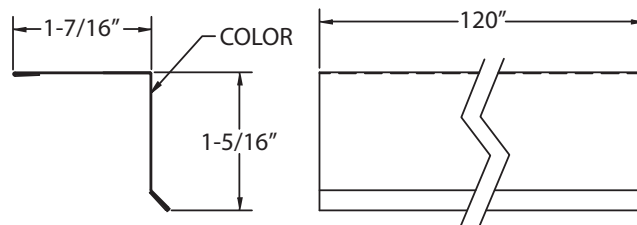


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GDE3212ML	RF Edge 1 X 2 X 10' E	Mill	32 ga	10'	25	2500
GDE21515ML	RF Edge 1-1/2 X 1-1/2 E	Mill	32 ga	10'	25	2500
GEE112 - -	Galv E Eave 1-1/2	AL/BK/BR/LG/TN/WB/WH	32 ga	10'	25	2500
GDES3015 - -	Galv E Eave 1-1/2 Stucco	AL/BK/BR/LG/TN/WB/WH	32 ga	10	25	2500
GDE3212 - -	Galv Eave 1 X 2 Smooth	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	2500
GDES3012 - -	Galv Eave 1 X 2 Stucco	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	2500
GDE01515ML	Galv Eave 1-1/2 X 1-1/2 Premium	Mill	30 ga	10'	25	2500
GDE01515 - -	Galv Eave 1-1/2 X 1-1/2	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	2500
GDES3P15 - -	Galv Eave 1-1/2 X 1-1/2 Stucco	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	2500
GDE61515ML	Galv Eave 1-1/2 X 1-1/2 26ga	Mill	26 ga	10'	25	2500
GDE82122ML	Galv Eave 1-1/2 X 1-1/2 28ga Press Break	Mill	26 ga	10'	25	2500

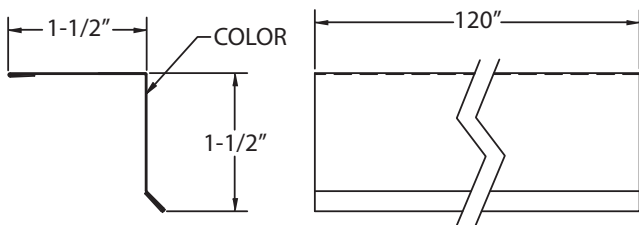
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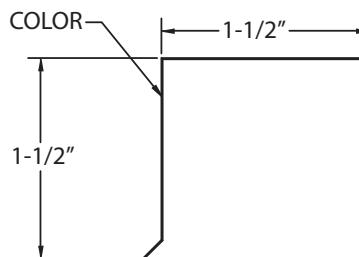
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GDES3P15 - -, GDE61515 - -

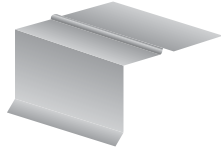


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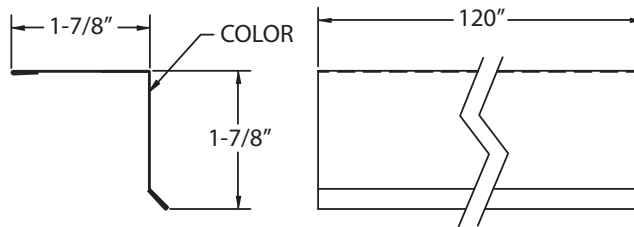
Roofing Accessories Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

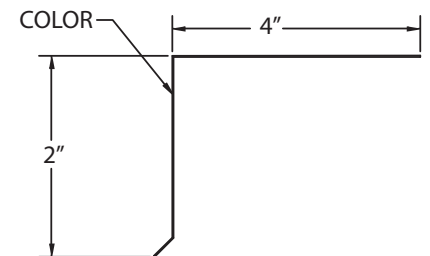
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Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GDE3022ML	Std RF Edge 2 X 2 X 10'	Mill	30 ga	10'	25	1500
GDE3022 - -	Galv Eave 2 X 2	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	1500
GDES3022 - -	Galv Eave 2 X 2 Stucco	AL/BK/BR/LG/TN/WB/WH	30 ga	10'	25	1500
GDE2622ML	Galv Eave 2 X 2 26ga	Mill	26 ga	10'	25	1500
GDE2824ML	Galv Eave 2 X 4 28ga Press Break	ML	28 ga	10'	25	1500
GDE2624ML	Galv Eave 2 x 4 26ga Press Break	ML	26 ga	10'	25	1500
GDE2633ML	Galv Eave 3 X 3 26ga Press Break	Mill	26 ga	10'	25	1500
GDE2644ML	Galv Eave 4 X 4 26ga Press Break	Mill	26 ga	10'	25	1500
GDE2844ML	Galv Eave 4 X 4 28ga Press Brake	Mill	28 ga	10'	25	1500
GDE2845ML	Galv Eave 4-1/2 X 4-1/2 28ga Press Break	Mill	28 ga	10'	25	1500

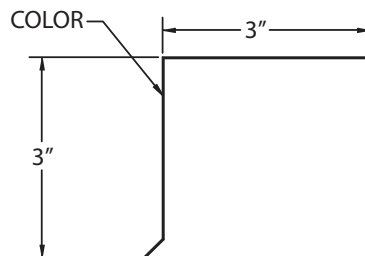
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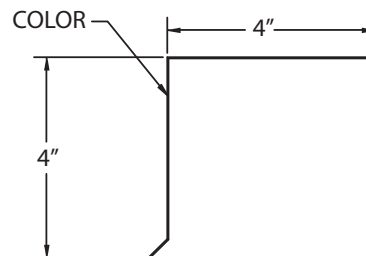
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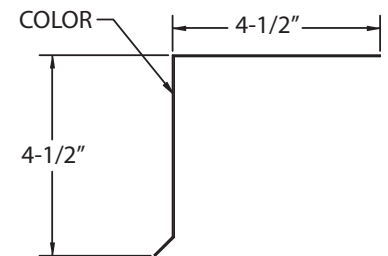
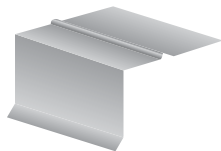
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GDE2845ML

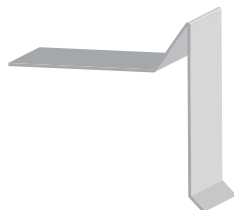
**Gable Trim**

Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GGFF26ML	FHA Gable Trim 26ga	Mill	28 ga	10'	25	1500

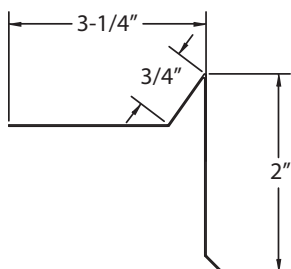
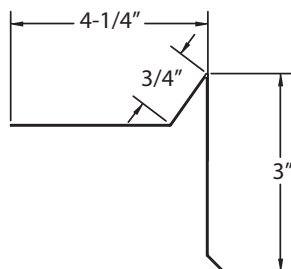
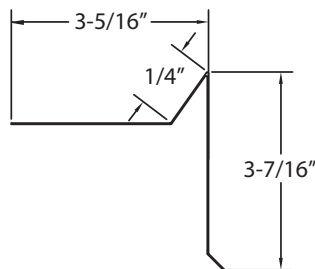
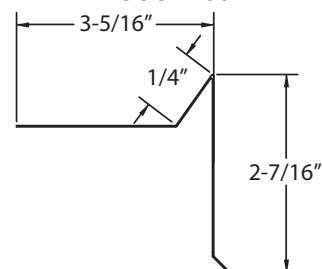
Roofing Accessories Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

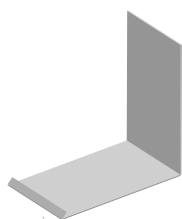
Gravel Guard



Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GGGS305ML	5" Std Galv Gravel Guard	Mill	30 ga	10'	25	1500
GGGS306ML	6" Std Galv Gravel Guard	Mill	30 ga	10'	25	1500
GGGS287ML	7" Std Galv Gravel Guard	Mill	28 ga	10'	25	1500
GGGS288ML	8" Std Galv Gravel Guard	Mill	28 ga	10'	25	1500
GGGS289ML	9" Std Galv Gravel Guard	Mill	28 ga	10'	25	1500
GGGS268ML	8" Std Galv Gravel Guard	Mill	26 ga	10'	25	1500
GGG283ML	Galv Gravel Guard 3" Face	Mill	28 ga	10'	25	1500
GGG284ML	Galv Gravel Guard 4" Face	Mill	28 ga	10'	25	1500
GDE3035ML	6" Single Ply Gravel Guard No Lip	Mill	30 ga	10'	25	1500
GGGM306ML	6" Single Ply Gravel Guard	Mill	30 ga	10'	25	1500
GGGM287ML	7" Single Ply Gravel Guard	Mill	28 ga	10'	25	1500
GGGM288ML	8" Single Ply Gravel Guard	Mill	28 ga	10'	25	1500
GGGM289ML	9" Single Ply Gravel Guard	Mill	28 ga	10'	25	1500
GGGM266ML	6" Single Ply Gravel Guard	Mill	26 ga	10'	25	1500
GGGMH266ML	6" Single Ply Gravel Guard	Mill	26 ga	10'	25	1500

GGGS306ML

GGGS288ML, GGGS268ML

GGGM287ML

**GGGM306ML, GGGM286ML,
GGGM266ML**


J-Flashing



Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GJF30445ML	Galv J-Flsh 4X4-1/2X1/2 30ga	Mill	30 ga	10'	20	500
GJF30655ML	Galv J-Flsh 6X5-1/2X1/2 30ga	Mill	30 ga	10'	20	500
GJF30665ML	Galv J-Flsh 6X6-1/2X1/2 30ga	Mill	30 ga	10'	20	500
GJF306115M	Galv J-Flsh 6X11-1/2X1/2 30ga	Mill	30 ga	10'	20	500
GJF28445ML	Galv J-Flsh 4X4-1/2X1/2 28ga	Mill	28 ga	10'	20	500
GJF28655ML	Galv J-Flsh 6X5-1/2X1/2 28ga	Mill	28 ga	10'	20	500
GJF28665ML	Galv J-Flsh 6X6-1/2X1/2 28ga	Mill	28 ga	10'	20	500
GJF286115M	Galv J-Flsh 6X11-1/2X1/2 28ga	Mill	28 ga	10'	20	500

Open Wall



Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GOW3044ML	Galv O/W Flsh 4X4X1/2 Std Ga	Mill	30 ga	10'	20	500
GOW30445ML	Galv O/W Flsh 4X4-1/2X1/2 Std Ga	Mill	30 ga	10'	20	500
GOW3045ML	Galv O/W Flsh 4X5X1/2 30ga	Mill	30 ga	10'	20	500
GOW2845ML	Galv O/W Flsh 4X5X1/2 28ga	Mill	28 ga	10'	20	500

Roofing Accessories Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

Rain Diverter

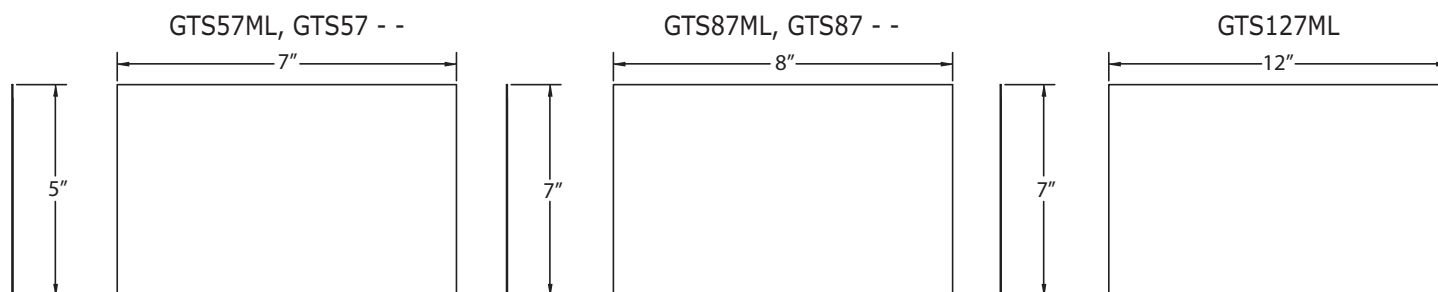
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GRD824ML	Galv Rain Diverter 2 X 4	Mill	28 ga	10	20	500
GRD2833ML	Galv Rain Diverter 3 X 3	Mill	28 ga	10'	20	500
GRD2626ML	Galv Rain Diverter 6 X 1-1/2 X 1/2	Mill	26 ga	10'	20	500

Flashing Sheet

Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Box	Pieces/ Pallet
GFS2836ML	Galvanized 36" X 10' 26ga	Mill	28 ga	10'		100
GFS2636ML	Galvanized 36" X 10' 28ga	Mill	26 ga	10'		100
GFS28410ML	Galvanized 48" X 10' 28ga	Mill	28 ga	10'		100
GFS26410ML	Galvanized 48" X 10' 26ga	Mill	26 ga	10'		100
GFS24410ML	Galvanized 48" X 10' 24ga	Mill	24 ga	10'		100
GFS22410ML	Galvanized 48" X 10' 22ga	Mill	22 ga	10'		100
GFS20410ML	Galvanized 48" X 10' 20ga	Mill	20 ga	10'		100
PFS26410	Paint Grip 48" X 10' 26ga	Mill	26 ga	10'		100
PFS24410	Paint Grip 48" X 10' 24ga	Mill	24 ga	10'		100
CFS2410	Copper 24" x 10'		16 oz	10'	Order by the pc.	55
CFS3610	Copper 36" x 10'		16 oz	10'	Order by the pc.	36
CFS20310	Copper 36" x 10'		20oz	10'	Order by the pc.	29

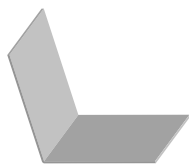
Flat Shingle

Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Box	Pieces/ Bundle	Pieces/ Pallet
GSF57ML	Galvanized 5 x 7	Mill	30 ga	7"		100	13500
GTS57 - -	Galvanized 5 x 7	BK/BR/WB	30 ga	8"		50	13500
GTS87ML	Galvanized 8 X 7	Mill	30 ga	8"		100	13500
GSF87 - -	Galvanized 8 x 7	BK/BR/WB	30 ga	8"		50	13500
GSF88ML	Galvanized 8 x 8	Mill	30 ga	8"		100	13500
GSF88 - -	Galvanized 8 x 8	BK/BR/WB	30 ga	8"		50	1875
GTS127ML	Galvanized 7 x 12	Mill	30 ga	12"		25	1875

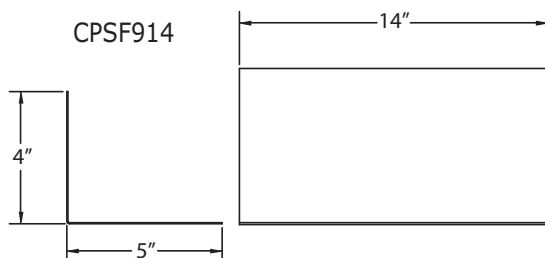
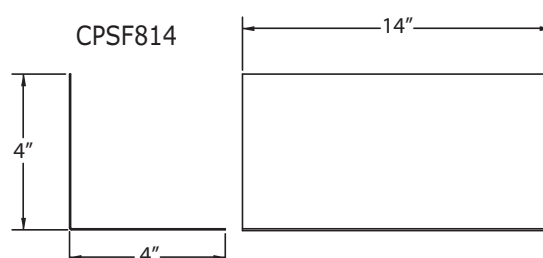
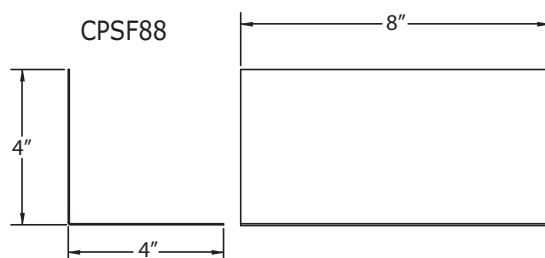
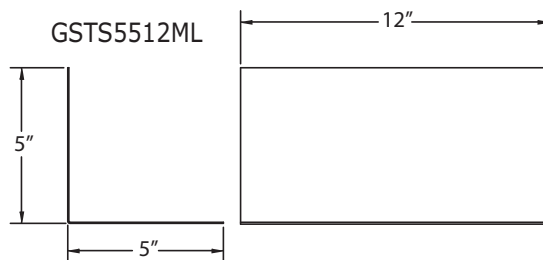
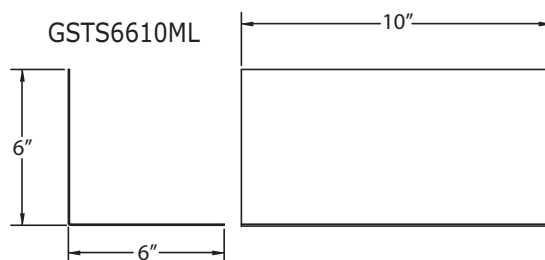
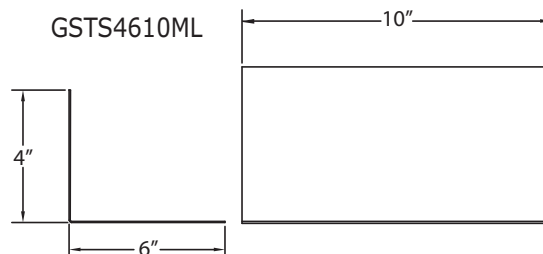
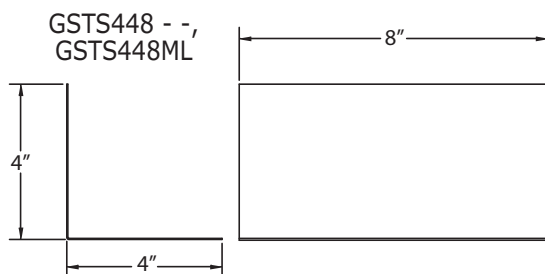
**Roofing Accessories Colors:**

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

Pre-Bent Step Flashing



Part #	Description	Colors	Gauge/ Thickness	Pieces Length	Pieces/ Box	Pieces/ Bundle	Pieces/ Pallet
GSTS448 - -	Galvanized 4 x 4 x 8	BK/RB/WB/WH	30 ga	8"		100	22500
GSTS448ML	Galvanized 4 x 4 x 8	Mill	30 ga	8"		100	22500
GSTS4610	Galvanized 4 x 6 x 10	Mill	30 ga	10"		100	5000
GSTS6610	Galvanized 6 X 6 X 10	Mill	30 ga	10"		100	5000
GSTS5512	Galvanized 5 X 5 X 12	Mill	30 ga	12"		100	5000
CPSF88	Copper 4 x 4 x 8	10 oz	8"		Order by the pc.		
CPSF814	Copper 4 x 4 x 14	10 oz	14"		Order by the pc.		
CPSF914	Copper 4 x 5 x 14	10 oz	14"		Order by the pc.		

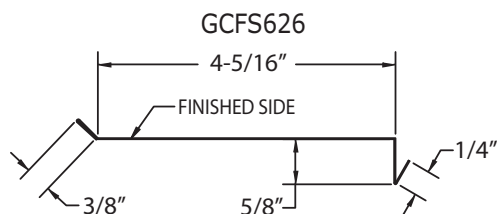


Roofing Accessories Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

Reglet Flashing

Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Bundle	Pieces/ Pallet
GCF5626	Galv 6" Saw-Joint Counter Flashing 26ga 10' lg	Mill	26 ga	10'	20	200



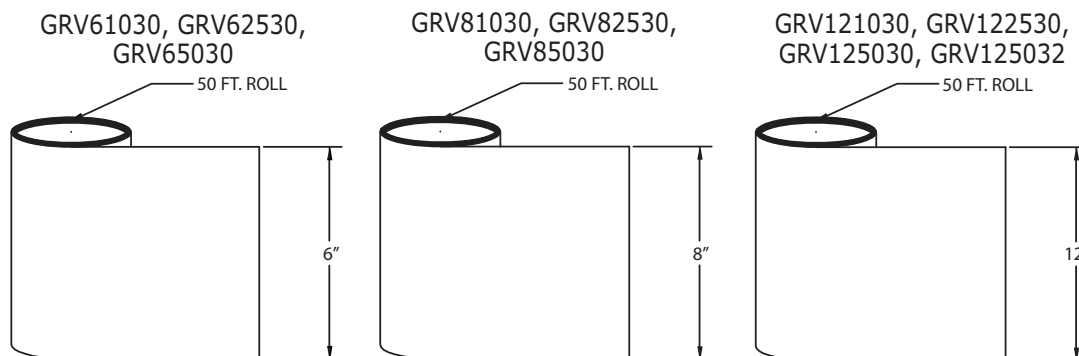
Counter Flashing

Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Box	Pieces/ Bundle	Pieces/ Pallet
GCF28410ML	Galvanized 4" Counter Flashing 10' LG	Mill	28 ga	10'		20	200
GCF410 - -	Galvanized 4" Counter Flashing (colors) 10' LG	BR/WH	28 ga	10'	Order by the pc.		
GCF28510ML	Galvanized 5" Counter Flashing 10' LG	Mill	28 ga	10'		20	200
GCF28610ML	Galvanized 6" Counter Flashing 10' LG	Mill	28 ga	10'		20	200
GCF610 - -	Galvanized 6" Counter Flashing (colors) 10' LG	BR/WH	28 ga	10'	Order by the pc.		
GCFU4526	Galv 4-1/2" Unit Counter Flashing 26 ga 10' LG	Mill	26 ga	10'		20	200
GCFN626	Galv 6" Nail-On Counter Flashing 26 ga 10' LG	Mill	26 ga	10'		20	200
GCF170ML	Galv Counter Flash 7 X 10' Mill	Mill	26 ga	10'		20	200
GCF6BR	Galv Counter Flash 6" Brown	BR	26 ga	10'		20	200
GCF6WH	Galv Counter Flash 6" White	WH	26 ga	10'		20	200



Roll Valley

Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Pallet
GRV41030	Roll Valley 4" X 10' Std Ga	Mill	30 ga	10'	30
GRV45030	Roll Valley 4" X 50' Std Ga	Mill	30 ga	50'	30
GRV61030	Roll Valley 6" X 10' Std Ga	Mill	30 ga	10'	30
GRV62530	Roll Valley 6" X 25' Std Ga	Mill	30 ga	25'	30
GRV65030	Roll Valley 6" X 50' Std Ga	Mill	30 ga	50'	30
GRV81030	Roll Valley 8" X 10' Std Ga	Mill	30 ga	10'	30
GRV82530	Roll Valley 8" X 25' Std Ga	Mill	30 ga	25'	30
GRV85030	Roll Valley 8" X 50' Std Ga	Mill	30 ga	50'	30
GRV101030	Roll Valley 10" X 10' Std Ga	Mill	30 ga	10'	30
GRV102530	Roll Valley 10" X 25' Std Ga	Mill	30 ga	25'	30
GRV105030	Roll valley 10" X 50' Std Ga	Mill	30 ga	50'	30
GRV121030	Roll Valley 12" X 10' Std Ga	Mill	30 ga	10'	30
GRV122530	Roll Valley 12" X 25' Std Ga	Mill	30 ga	25'	30
GRV125030	Roll Valley 12" X 50' Std Ga	Mill	30 ga	50'	30
GRV125032	Roll Valley 12" X 50' Eco Ga	Mill	32 ga	50'	30



Roofing Accessories Colors:

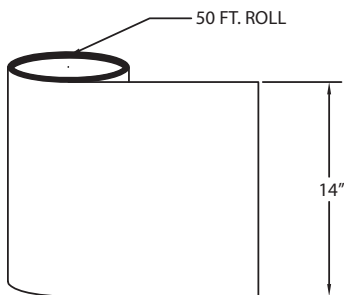
COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

Roll Valley *cont.*

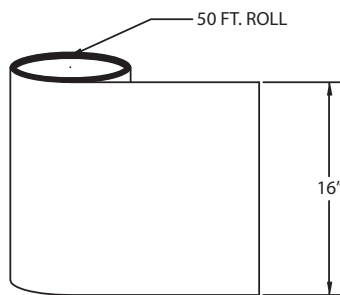


Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Pallet
GRV141030	Roll Valley 14" X 10' Std Ga	Mill	30 ga	10'	30
GRV142530	Roll Valley 14" X 25' Std Ga	Mill	30 ga	25'	30
GRV145030	Roll Valley 14" X 50' Std Ga	Mill	30 ga	50'	30
GRV161030	Roll Valley 16" X 10' Std Ga	Mill	30 ga	10'	30
GRV162530	Roll Valley 16" X 25' Std Ga	Mill	30 ga	25'	30
GRV165030	Roll Valley 16" X 50' Std Ga	Mill	30 ga	50'	30
GRV165032	Roll Valley 16" X 50' Eco Ga	Mill	32 ga	50'	30
GRV165026	Roll Valley 16" X 50' 26 Ga	Mill	26 ga	50'	30
GRV181030	Roll Valley 18" X 10' Std Ga	Mill	30 ga	10'	30
GRV182530	Roll Valley 18" X 25' Std Ga	Mill	30 ga	25'	30
GRV185030	Roll Valley 18" X 50' Std Ga	Mill	30 ga	50'	30
GRV185032	Roll Valley 18" X 50' Eco Ga	Mill	32 ga	50'	30
GRV201030	Roll Valley 20" X 10' Std Ga	Mill	30 ga	10'	30
GRV202530	Roll Valley 20" X 25' Std Ga	Mill	30 ga	25'	30
GRV205030	Roll Valley 20" X 50' Std Ga	Mill	30 ga	50'	30
GRV2050--	Roll Valley 20" X 50' Std Ga (colors)	BK/BR/WB/WH	30 ga	50'	30
GRV2050EML	Roll Valley 20" X 50' Eco Ga	Mill	32 ga	50'	30
GRV205026	Roll Valley 20" X 50' 26 Ga	Mill	26 ga	50'	30
GRV241030	Roll Valley 24" X 10' Std Ga	Mill	30 ga	10'	30
GRV242530	Roll Valley 24" X 25' Std Ga	Mill	30 ga	25'	30
GRV245030	Roll Valley 24" X 50' Std Ga	Mill	30 ga	50'	30
GRV245026	Roll Valley 24" X 50' 26 Ga	Mill	26 ga	50'	30
GRV305030	Roll Valley 30" X 50' Std Ga	Mill	30 ga	50'	30
GRV365030	Roll Valley 36" X 50' Std Ga	Mill	30 ga	50'	30
CRV120	Copper 20"		16 oz	50'	1
CRV124	Copper 24"		16 oz	50'	1

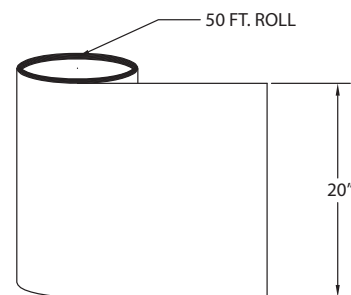
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GRV145030



GRV161030, GRV162530, GRV165030,
GRV165032, GRV165026



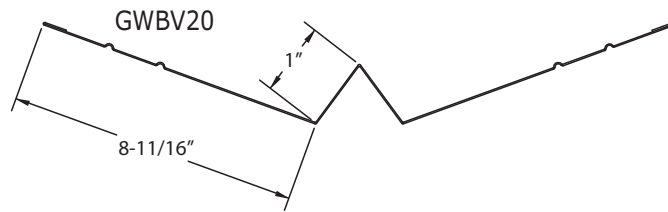
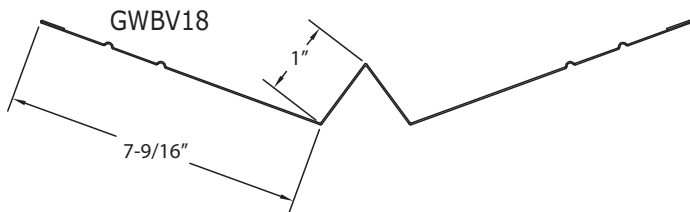
GRV201030, GRV202530, GRV205030,
GRV2050-- , GRV2050EML, GRV205026



W-Valley



Part #	Description	Colors	Gauge	Piece Length	Pieces/ Box
GWBV2618ML	Galvanized 18" Water Brake	Mill	26 ga	10'	Order by the pc.
GWBV18 - -	18" Water Brake	BK/BR/WB	30 ga	10'	Order by the pc.
GPV2618ML	Galvanized 18" Pre-Fromed	Mill	26 ga	10'	Order by the pc.
GWBV2620ML	Galvanized 20" Water Brake	Mill	26 ga	10'	Order by the pc.
GWBV20 - -	20" Water Brake	BK/BR/WB	30 ga	10'	Order by the pc.

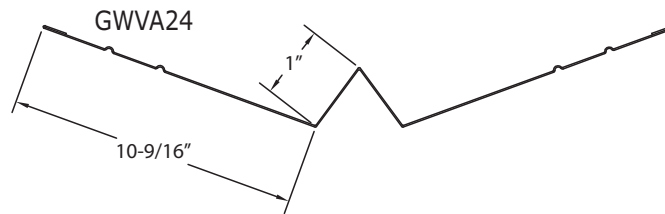


Roofing Accessories Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

W-Valley cont.

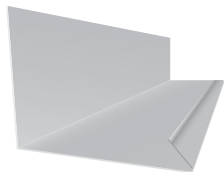
Part #	Description	Colors	Gauge	Piece Length	Pieces/Box
GPV2620ML	20" Galv. Pre-Formed	Mill	26 ga	10'	Order by the pc.
GWVB3020	Galvanized 20" "B"	Mill	30 ga	10'	Order by the pc.
GWVB2820	Galvanized 20" "B"	Mill	28 ga	10'	Order by the pc.
GWVB20 - -	Galvanized 20" "B"	BK/BR/WB	30 ga	10'	Order by the pc.
GWVA3020	Galvanized 20" "A"	Mill	30 ga	10'	Order by the pc.
GWVA2820	Galvanized 20" "A"	Mill	28 ga	10'	Order by the pc.
GWVA20 - -	Galvanized 20" "A"	BK/BR/WB	30 ga	10'	Order by the pc.
KLKWVAPT	Galvanized 20" "A" (Patina Green)	Patina Green	26 ga	10'	Order by the pc.
GWVA3024	Galvanized 24" "A"	Mill	30 ga	10'	Order by the pc.
GWVA2824	Galvanized 24" "A"	Mill	28 ga	10'	Order by the pc.
GWVA24 - -	Galvanized 24" "A"	BK/BR/WB	30 ga	10'	Order by the pc.
GWVB24 - -	Galvanized 24" "B"	BK/BR/WB	30 ga	10'	Order by the pc.
CWV18	Copper 18"		16 oz	10'	Order by the pc.
MCWVA18	Copper 18" "A"		16 oz	10'	Order by the pc.
CWV24	Copper 24"		16 oz	10'	Order by the pc.

**T-Bar Concrete Stop**

Part #	Description	Colors	Gauge/Thickness	Piece Length	Pieces/Box
ATB10	Aluminum T-bar 10'	Mill	0.050	10'	16
ATB12	Aluminum T-bar 12'	Mill	0.050	12'	16
GCS249ML	Galvanized	Mill	24 ga	10'	1

Tile Flashing

Part #	Description	Colors	Gauge/Thickness	Piece Length	Pieces/Box
GZB26213ML	Galvanized 1" Z-Bar	Mill	26 ga	10'	1
GOW26255ML	Galvanized 5-1/2" Open Wall	Mill	26 ga	10'	1
GTP265128	Galvanized 8" Pan	Mill	26 ga	10'	1
GTSF26618	Galvanized 18" Saddle Flashing	Mill	26 ga	10'	1

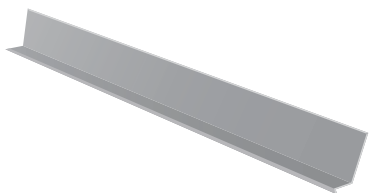
Tile Wall Flashing

Part #	Description	Colors	Gauge/Thickness	Piece Length	Pieces/Bundle
LTRWFML	Galvalume 5 X 6 X 1	Mill	26 ga/0.019	10'	10

Roofing Accessories Colors:

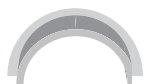
COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	LIGHT GREY	LG	WHITE	WH
BLACK	BK	TAN	TN		
BROWN	BR	WEATHERED BRONZE	WB		

Stucco/Window Flashing



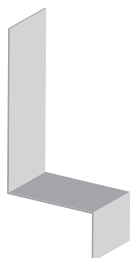
Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Box	Pieces/ Bundle
GSF5ML	Galvanized 5"	Mill	26 ga	10'	10	
GWF30214ML	2x1-1/4x1/2	Mill	30 ga	10'		50
GWF30215ML	2x1-1/2-1/2	Mill	30 ga	10'		50
GWF30213ML	2X1-3/4 X 1/2	Mill	30 ga	10'	Order by the pc.	
GWF30225ML	2X2-1/2X1/2	Mill	30 ga	10'	Order by the pc.	
GWF302525M	2-1/2X2-1/2X1/2	Mill	30 ga	10'	Order by the pc.	
GWF302535M	2-1/2X3-12X1/2	Mill	30 ga	10'	Order by the pc.	
GWF30315ML	3X1-1/2X1/2	Mill	30 ga	10'	Order by the pc.	
GWF30415ML	4X1-1/2X1/2	Mill	30 ga	10'	Order by the pc.	
GWF30425ML	4X2-1/2X1/2	Mill	30 ga	10'	Order by the pc.	
GWF3047ML	4X7X1/2	Mill	30 ga	10'	Order by the pc.	
GWF30605ML	6X1/2X3/4	Mill	30 ga	10'	Order by the pc.	
GWF30615ML	6X1-1/2X1/2	Mill	30 ga	10'	Order by the pc.	
GWF30634ML	6X3/4X1/2	Mill	30 ga	10'	Order by the pc.	
GWF30834ML	8X3/4X1/2	Mill	30 ga	10'	Order by the pc.	

Window Flashing Rings



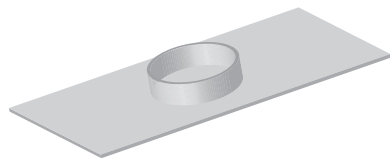
Part #	Description	Colors	Gauge/ Thickness	Pieces/ Box
GSOHFR	__" Base Half Round	Mill	28 ga	1
GSOAFR	__" Base __" Rise Arch	Mill	28 ga	1

Z-Bar



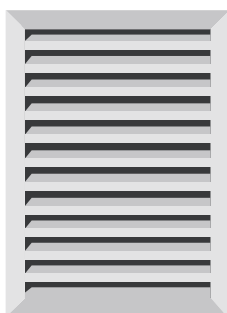
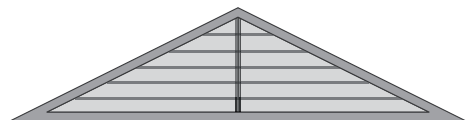
Part #	Description	Colors	Gauge/ Thickness	Piece Length	Pieces/ Bundle
GZB3038ML	Galvanized 3/8"	Mill	30 ga	10'	25
GZB30716ML	Galvanized 7/16"	Mill	30 ga	10'	25
GZB3012ML	Galvanized 1/2"	Mill	30 ga	10'	25
GZB3058ML	Galvanized 5/8"	Mill	30 ga	10'	25
GZB3034ML	Galvanized 3/4"	Mill	30 ga	10'	25
GZB301ML	Galvanized 1"	Mill	30 ga	10'	25
GZB30516ML	Galvanized 5/16"	Mill	30 ga	10'	25

Chimney Cap



Part #	Description	Colors	Pieces/ Box
PCC	_ " x _ "	Mill	1

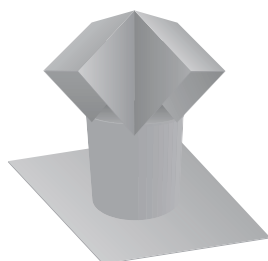
Louvers



Part #	Description	Colors	Gauge/ Thickness	Pieces/ Box
MADL	Aluminum Door _ " x _ "	Mill	0.032, 0.040 & 0.050	1
AELF	Aluminum Commerical Wall Flanged _ " x _ "	Mill	0.032, 0.040 & 0.050	1
AECF	Aluminum Commerical Wall Channel _ " x _ "	Mill	0.032, 0.040 & 0.050	1
GGL	Galvanized Apex Gable _/12p_ ' Base	Mill	28 ga, 26 ga & 24 ga	1
GSL	Galvanized Standard _ " x _ "	Mill	28 ga, 26 ga & 24 ga	1
GAL	Galvanized Arch Top _ " x _ "	Mill	28 ga, 26 ga & 24 ga	1
GRL	Galvanized Round _ "	Mill	28 ga, 26 ga & 24 ga	1
GHL	Galvanized Half Round _ "	Mill	28 ga, 26 ga & 24 ga	1
GDL	Galvanized Dog House _ " x _ " _/12p	Mill	28 ga, 26 ga & 24 ga	1
PHD - - -	Galvanized _ " Half Round Dormer _/12p	Mill	28 ga, 26 ga & 24 ga	1
CHD	Copper _ " Half Round Dormer _/12p	Copper		1

Note: Louvers are also available in paint grip and copper.
Please contact your ACM Customer Service Representative for more information.

Roof Jack



Part #	Description	Colors	Gauge/ Thickness	Pieces/ Box
GRJ4 - - - ML	Galvanized 4" - 0, 3-6, 7-9, 10-12/12p	Mill	28 ga	1
GRJ4 - - -	Galvanized 4" - 3-6, 7-9, 10-12/12p	BK/BR/WB	30 ga	1
GRJT4 - - - ML	Galvanized 4" - 0, 3-6, 7-9, 10-12/12p (Tall)	Mill	28 ga	1
GRJ6 - - - ML	Galvanized 6" - 0, 3-6, 7-9, 10-12/12p	Mill	28 ga	1
GRJ6 - - -	Galvanized 6" - 3-6, 7-9, 10-12/12p	BK/BR/WB	30 ga	1
GRJT6 - - - ML	Galvanized 6" - 0, 3-6, 7-9, 10-12/12p (Tall)	Mill	28 ga	1
GRJ8 - - - ML	Galvanized 8" - 0, 3-6, 7-9, 10-12/12p	Mill	28 ga	1
GRJ8 - - -	Galvanized 8" - 3-6, 7-9, 10-12/12p	BK/BR/WB	30 ga	1
GRJT8 - - - ML	Galvanized 8" - 0, 3-6, 7-9, 10-12/12p (Tall)	Mill	28 ga	1
GRJ100 - - - ML	Galvanized 10" - 0/12P	Mill	28 ga	1
GRJ105 - - - ML	Galvanized 10" - 5/12P	Mill	28 ga	1
GRJ120 - - - ML	Galvanized 12" - 0/12P	Mill	28 ga	1
GRJ125 - - - ML	Galvanized 12" - 5/12P	Mill	28 ga	1
CRJ4 - - -	Copper 4" - 0, 3-6, 7-9, 10-12/12p	Copper	16 oz	1
CRJ6 - - -	Copper 6" - 0, 3-6, 7-9, 10-12/12p	Copper	16 oz	1
CRJ8 - - -	Copper 8" - 0, 3-6, 7-9, 10-12/12p	Copper	16 oz	1

Ventilation Product Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	BROWN	BR	WEATHERED BRONZE	BZ

Stone Coat Products

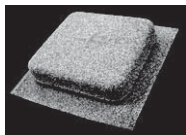
Part

Description

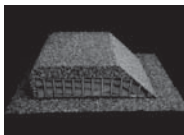
Colors

Pieces/ Box

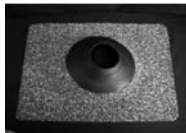
Boxes/ Pallet



Mushroom
Roof Vent



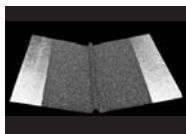
Slant Back
Roof Vent



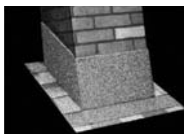
Pipe Jack



4x4 Roof to Wall



"W" Valley
Flashing



SC Chimney
Flashing Kit



Low Profile
Ridge Vent

Roof Vent

SCARVA51 - -	Mushroom Roof Vent	(listed below)	8	12
SCASLA - -	Slant Back Roof Vent	(listed below)	6	9

Pipe Jack

SCAPF13 - -	1.5" - 3" Pipe Jack	(listed below)	12	24
SCAPF34 - -	3" - 4" Pipe Jack	(listed below)	12	24

Roof to Wall Flashing

SCARW441 - -	4x4 Roof to Wall Flashing 10'	(listed below)	10	25
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W-Valley

SCGWV24 - -	"W" Valley Flashing 10'	(listed below)	Order by the pc.	75
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Chimney Flashing

SCACFK - -	SC Chimney Flashing Kit	(listed below)	1	
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Stone Coat Stock Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
BARK BROWN	B3	BLACK	BK	CHARCOAL	C3	SIERRA BROWN	S6	WEATHERWOOD	WW
BEACH BROWN	BH	CEDARWOOD	C4						

Stone Coat Special Order Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
GREEN	GN	MUSKET PEBBLE	MU	PEARL WHITE	PE

Manufactured in the USA

American Construction Metals (ACM) products are Manufactured in the USA. ACM takes pride in being an American-based company with its five plants located in the continental United States. The Core Purpose of the company is dedicated to promoting and preserving the American Dream.

Logistics

Weekly route trucking is a standard at ACM to ensure prompt shipping and delivery. We make ordering easy with a weekly standard order date which allows for the following week shipment. If you need a product sooner, just give customer service a call so we can make arrangements.

Customer Service

ACM is dedicated to providing the best customer service to our customers. Our customer service team's daily goal is to maintain relationships with our customers and supply information regarding the products and status of your order.

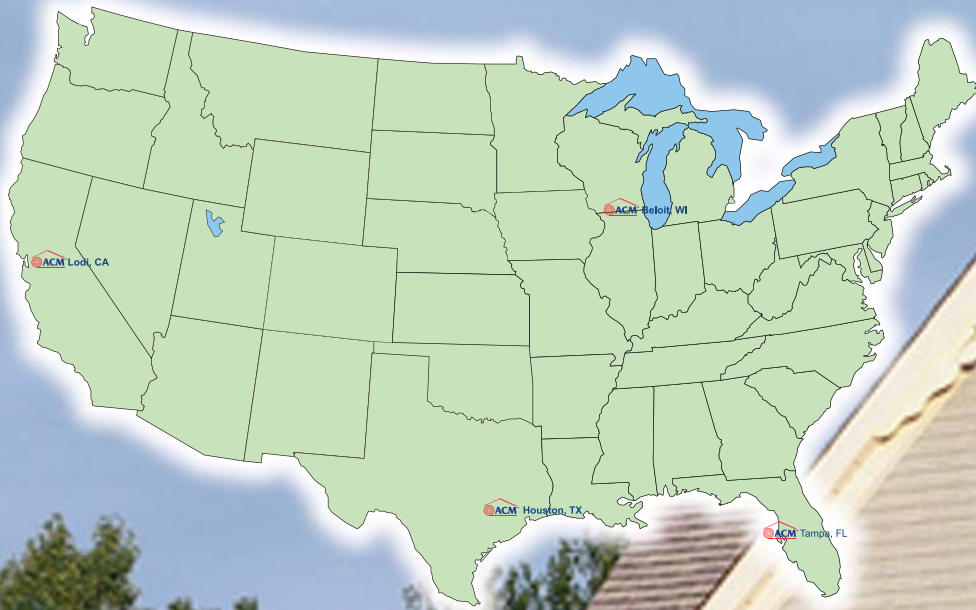
Quality Products

ACM employees put pride and workmanship in the products that they manufacture, from right off the line, to the way they are crated and packed on the route truck. We want to insure the best quality from start to finish.



valspar

Valspar Polykote 3000 coatings are field proven polyester finishes designed specifically for long life products such as residential siding, rain carrying equipment, trim coil, and building accessories. This coating system provides the reliable combination of hardness, adhesion, and flexibility properties required to maintain the paint finish's appearance and durability. Additional field performance advantages of Polykote 3000 include stain resistance, metal mark resistant, and self cleaning characteristics to give the coating minimal maintenance for the extended life of the product.



AMERICAN CONSTRUCTION METALS

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