

# HARDBOARD

## COMMON USES

PREFINISHED PANELING  
OFFICE & RESIDENTIAL FURNITURE  
PERFORATED BOARD  
DOOR SKINS  
UNDERLAYMENT



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Hardboard is used in a variety of applications including furniture components, moulded door skins, wall paneling, underlayment and perforated boards.

Hardboard is a composite panel manufactured primarily from inter-felted, ligno-cellulosic fibers consolidated under heat and pressure. Other materials may be added during the manufacturing process to improve certain properties, such as resistance to abrasion and moisture, and to increase strength and durability.

Hardboard has a uniform thickness, density, appearance and has no grain. It resists marring, scuffing and abrasion, as well as changes in temperature and humidity. Hardboard can be cut, routed, shaped and drilled with standard woodworking tools. In addition, hardboard can be securely glued or fastened with screws, staples or nails. Hardboard panels can be laminated with paper overlays, plastic laminates and veneers.

## RETHINKING FURNITURE COMPONENTS



**Cost-effective and ultralight alternative to traditional materials!**



### Multiboard

High-density cardboard structural integrity for furniture backers and drawer bottoms.



### Technicomb™

Honeycomb structural component for your furniture's lightboard system or protective packaging.

**Martin Taillon**  
General Sales Manager  
514-923-1268  
martin\_taillon@cascades.com



PERFORATED HARDBOARD HAS LONG BEEN A STAPLE IN HOME ORGANIZATION AND STORAGE **1, 4**. ITS LIGHT WEIGHT, THIN PROFILE AND STRUCTURAL INTEGRITY MAKE IT THE RIGHT CHOICE FOR BACKING MATERIAL ON OFFICE AND RESIDENTIAL FURNITURE **2**, AND INTERIOR WALL PANELING **3**.

#### PRODUCT STANDARDS AND CERTIFICATION

The American National Standard for Basic Hardboard (ANSI A135.4) is the North American industry standard. It classifies hardboard by thickness and physical properties, and includes five classes: Tempered, Standard, Service-Tempered, Service and Industrialite. Copies of the Standard are available from the Composite Panel Association (CPA).

The American National Standard for Prefinished Hardboard Paneling (ANSI A135.5) establishes the property requirements for dimensional tolerances and moisture content, along with resistance to abrasion, fading, heat, humidity, scrape, steam and stain. Requirements for washability, gloss, workmanship and flame spread are also specified. ■



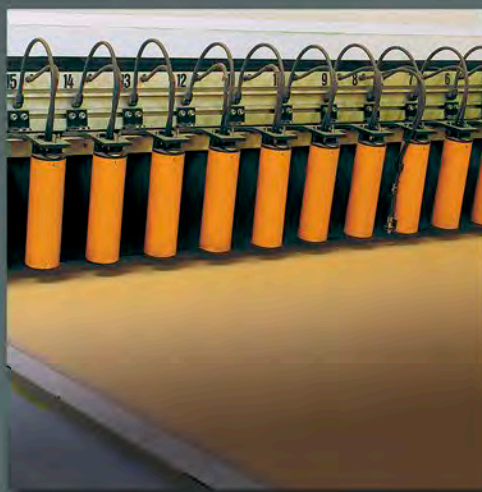
# Improve Your Profits

## Measure and optimize your panel board quality

### Thickness



### Internal Integrity



### Surface Quality



- Optimize energy and resources
- Maximize production and profits

503-641-7731

**GreCon**  
www.grecon-us.com

# ENGINEERED WOOD SIDING AND TRIM

COMPOSITE PANEL ASSOCIATION



www.CompositePanel.org

COMPANY AND MILL LOCATION BRAND NAMES WOOD CERTIFICATION

**COLLINS PRODUCTS, LLC**  
www.collinsco.com • (800) 417-3674  
Klamath Falls, Oregon

TruWood Siding & Trim

**LOUISIANA-PACIFIC CORPORATION**

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Roaring River, North Carolina

Canoxel  
SmartSide

SFI  
SFI

ECC CERTIFIED	SIDING		TRIM			SPECIAL ITEMS			
	SMOOTH SIDING	TEXTURED SIDING	SMOOTH TRIM	TEXTURED TRIM	REVERSIBLE	PRIMED	UNPRIMED	PREFINISHED	TREATED
	•	•	•	•	•	•	•		
	•	•	•	•	•	•	•	•	•

TRIM (L X W)		LAP SIDING		PANEL SIDING		THICKNESS CATEGORIES (INCHES)
L	W	L	W	L	W	
192"	2" – 12"	192"	6" – 16"	84" – 108"	48"	7/16 – 5/4
N/A 16'	N/A 3" – 12"	12' 16'	9" – 12" 6" – 16"	N/A 8' - 9'	N/A 48"	3/8 – 7/16 7/16 – 5/4

# HARDBOARD

**SPECIAL ITEMS AND TREATMENTS:** Base Coat (B), Bullnose Edge (BE), Countertop (C), Concrete Form (CF) Cut to Size (CS), Door Core (DC), Door Stiles and Rails (SR), Edge Fill (EF), Edge Tape (ET), Fill (F), Fire Retardant (FR), Flush Door Skins (FD), Foil (FO), Garage Door Panels (GD), High Density (HD), Hot Melt Wax (H), Laminate Flooring Substrate (LF), Laminated Products (LP), Lockblocks (LB), Low Density (LD), Melamine (M), Mende (MN), Moisture Resistant (MR), Moulding (MO), Moulded Door Skins (MDS), Paint (P), Paper (PA), Perforated (PE), Prefinished (PF), Primed (PM), Print (PR), Shelving (S), Smooth Siding (SS), Stair Tread (ST), Textured Siding (TS), Topcoat (T), Tongue and Groove (TG), Turning and Moulding (TM), Unprimed (UP), Vinyl (V), Wood Veneer (W)

COMPANY AND MILL LOCATION BRAND NAME WOOD SPECIES CERTIFIED WOOD

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Jubilee, Lionite, UltraStrate

Aspen,  
Mixed Hardwoods

SFI

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Forest Grove, Oregon

Stimson Hardboard

Douglas Fir

SFI

ECC CERTIFIED	NAUF (NO ADDED UREA-FORMALDEHYDE)*	SURFACES		CLASS		APPLICATION				
		TWO-SIDED (S2S)	ONE-SIDED (S1S)	TEMPERED	UN-TEMPERED	INDUSTRIAL	DOOR SKIN/FACE	TILEBOARD	INTERIOR PANELING	
	•	•		•	•	•			•	•
•	•	•	•	•	•	•			•	

SPECIAL ITEMS AND TREATMENTS (SEE LEGEND ABOVE)	PRESS SIZE (FT.)	THICKNESS RANGE (IN.)	DENSITY RANGE (LBS/FT <sup>3</sup> )
B CS F GD P PE PF PR T	4 x 8	1/10 – 1/4	62 - 66
B CS HD LD M P PE PF PM TS	4 x 16	1/10 – 5/8	50 - 70

\* Panel products manufactured with No Added Urea-Formaldehyde (NAUF) resins may be eligible for low-emitting materials credit under USGBC's LEED rating systems. Check with the manufacturer to confirm the current eligibility of specific products.

# SALES INFORMATION 2014

Information about company products offered by category can be found on pages 82-95.

## **AGRISTRAND MANKATO, LLC**

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info@agrstrand.com  
www.agrstrand.com

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www.akzonobelcoatings.com

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jerryvilla.aacc@gmail.com  
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www.americanlaminates.com

• LAMINATOR

## **AMERICAN RENOLIT CORPORATION**

403 Heron Drive, Suite C  
Swedesboro, NJ 08085  
(610) 944-1413 Fax (219) 324-1542  
jim.barnett@renolit.com  
www.laminatefinder.com

• OVERLAY MANUFACTURER

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www.arclin.com

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www.clarionindustries.com/Boards.php

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www.closetmaid.com

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(800) 547-1793 Fax (541) 882-8671  
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lburns@collinsco.com (EWST)

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mikehopkins@deltinfiber.com  
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## **DKB DEKOR-KUNSTSTOFFE GMBH**

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jean@jspsalesolutions.com  
www.dekor-kunststoffe.de

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duraplayus@cs.com  
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www.flakeboard.com

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PO Box 428, Albany, Oregon 97321  
(888) 650-6302 Fax (541) 928-4116  
customer.service@flakeboard.com  
www.flakeboard.com

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515 River Crossing Drive, Suite 110  
Fort Mill, South Carolina 29715-7900  
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- OVERLAY MANUFACTURER

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www.technocell-dekor.de

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**WEBB FURNITURE ENTERPRISES, INC.**

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- OVERLAY MANUFACTURER

Information about company products offered by category can be found on pages 82-95.